

Friday, December 29, 2000

### **VIA HAND DELIVERY**

Mr. Weston L. Williams, Manager Grid Contracts/Tariff Negotiations/Development Southern California Edison Company 2244 Walnut Grove, G01, Room 460 P. O. Box 800 Rosemead, CA 91770

RE: Wintec Energy, Ltd. TO Tariff Service Request VIII

Dear Mr. Williams:

Please find enclosed our referenced TO Tariff Service Request as summarized below:

- 1. 45MW Application Request WINTEC REQUEST VIII;
- 2. USGS Map of the Vicinity;
- 3. Aerial Photograph of the area;
- 4. Copy of the Grant Deed proving site control;
- 5. Generation Data Sheet and unit sizing table
- 6. Transformer Data Sheets
- 7. One Line Drawings of the Facility and Interconnect

In addition, we request that Southern California Edison Company initiate the expedited procedures pursuant to Section 10.8 of the Transmission Owners Tariff for this new facility.

Should you have any questions or need anything additional, please do not hesitate to contact me immediately at (760) 323-9490 extension 122.

Very truly yours,

Jeffrey S. Welton Vice President

Enclosures

### APPLICATION FOR SERVICE UNDER TRANSMISSION OWNERS TARIFF

### <u>WINTEC REQUEST VIII</u> (Devers-Garnet 115kV Transmission Line)

This is an application request pursuant to the Transmission Owners Tariff to interconnect a 45MW gas-fired simple cycle electricity generating facility through a Southern California Edison Company ("SCE") 115kV Interconnect Facility that will be built on the Project parcel and deeded to SCE through a grant of easement. SCE will need to build a line extension from their Interconnect Facility on the Project parcel West along 19<sup>th</sup> Avenue to a 115kV tap that will need to be established on the Cal ISO controlled Devers-Garnet 115kV transmission line.

### PRODUCER INTERCONNECTION INFORMATION

### 1. GENERAL INFORMATION

A. Project Name:

**CORAL EAST** 

B. Project Owner:

Wintec Energy, Ltd.

125 East Tahquitz Canyon Way, Suite 201

Palm Springs, California 92262 Telephone: (760) 323-9490 Fax: (760) 323-0688

C. Contact Person:

Frederick W. Noble / Jeffrey S. Welton

Wintec Energy, Ltd.

125 East Tahquitz Canyon Way, Suite 201

Palm Springs, California 92262 Telephone: (760) 323-9490

Fax: (760) 323-0688

### 2. SITE DATA

### A. Project Location

- i) West of N. Indian Avenue & South of 18<sup>th</sup> Avenue adjacent to 19<sup>TH</sup> Avenue North Palm Springs, Riverside County, California
- ii) Location Map:

See enclosed USGS map and aerial photo.

iii) Land Requirements:

3 Acres – Approx. 290 feet X 260 feet

iv) Proof of site Control:

See attached Grant Deed

- B. Existing facility data
  - i) NOT APPLICABLE
  - ii) NOT APPLICABLE
  - iii) NOT APPLICABLE
  - iv) NOT APPLICABLE

### 3. PROJECT DATA

A. Project Type:

45MW gas-fired simple cycle electricity generating facility

B. Generation Detail

Type of Generator:

LM6000 Enhanced Sprint combustion turbine generator -

**Synchronous** 

Manufacturer: ii)

**General Electric** 

1

iii) Number of Units:

iv) Capacity size of each generator:

45MW (see attached data)

Kilovolt-ampere rating: v)

See attached Data Sheets

vi) Net Capacity (kW) available for delivery to SCE:

See attached Data Sheets

vii) Generator voltage rating:

See attached Data Sheets

viii) Ampere rating:

See attached Data Sheets

ix) Number of Phases:

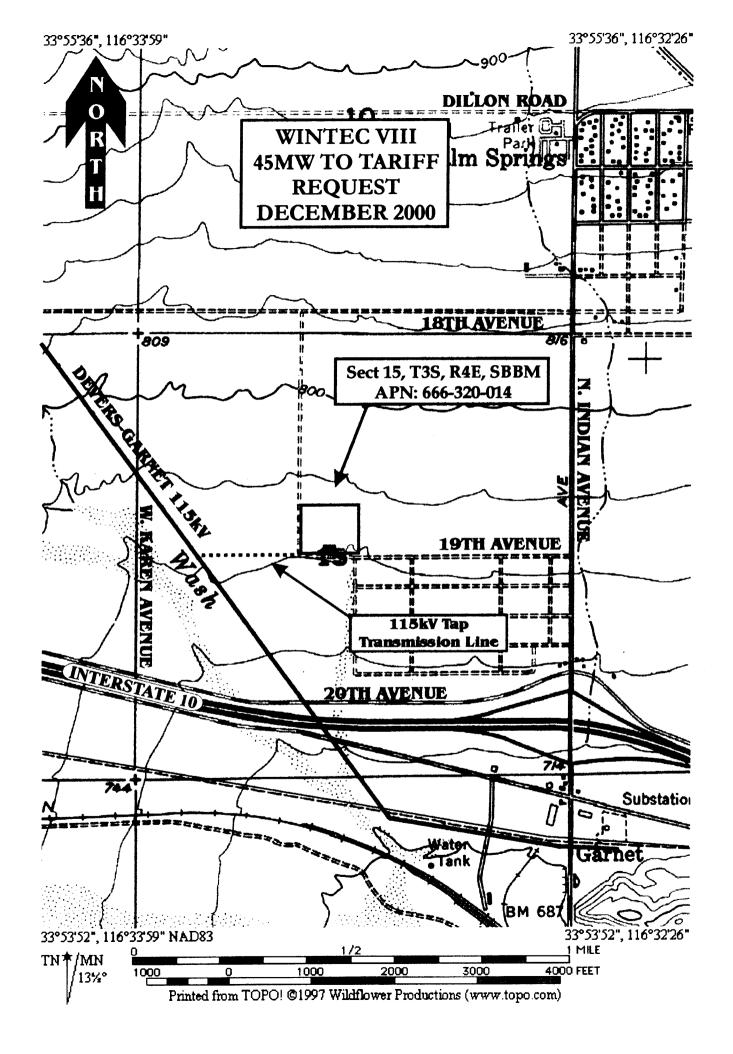
See attached Data Sheets

Frequency: x)

See attached Data Sheets

xi) Power Factor:

See attached Data Sheets



SUBSTATION GARNET 204= n. Indian avenue **19TH AVENUE DILLON ROAD** 115kV Interconnect 45MW TO TARIFF WINTEC VIII Request LINE EXTENSION DEVERS-GARNET 115kV 115kV TAP Maraschino-Windfarm 115kV KAREN AVENUE Banning-Foll-Garnet-SUBSTATION DEVERS Devers-Banning-Garnet-Windpark-Zanja 115kV Windland 115kV Devers-Farrell-DIABLO ROAD

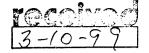
RECOGNING REQUESTED BY
FIRST AMERICAN TITLE COMPANY
AND WHEN RECORDED MAIL THIS DEED AND,
UNLESS OTHERWISE SHOWN BELOW,
MAIL TAX STATEMENTS TO:

Wintec Energy, LTD. Frederick W. Noble P.O. Box 457 N. Palm Springs, CA 92258

### NO CORFILED

067250

RECEIVED FOR RECORD AT 2:00 P.M.



FEB 19 1999

Recorded in Official Records of Riverside County, California Recorder

KELLY COLLIER

COMM. # 1057217
NOTARY PUBLIC CALFORNA
Riverside County
My Comm. Expires May 28, 1999

Fees \$ \_\_\_\_

Grant Deed A.P.N. (6/6/320-0/4)  The undersigned grantor(s) declare(s):  Documentary transfer tax is \$ 0-  ( ) computed on full value of property conveyed, or		
The undersigned grantor(s) declare(s):  Documentary transfer tax is \$ 0-  ( ) computed on full value of property conveyed, or		SPACE ABOVE THIS LINE FOR RECORDER'S USE
Counterest takes and second to the computed on full value of property conveyed, or () computed on full value less value of liens and encumbrances remaining at time of sale.  () Computed on full value less value of liens and encumbrances remaining at time of sale.  () Unincorporated area: () City of		
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	Dated February 18, 1999 State of California County of Riverside On February 18, 1999 Kelly Collier	Ray R. Coulter, a professional corpo  Signature Signature of Grantor  By: Ray R. Coulter, President  before me,

WITNESS my hand and official seal.

MAIL TAX STATEMENTS TO,

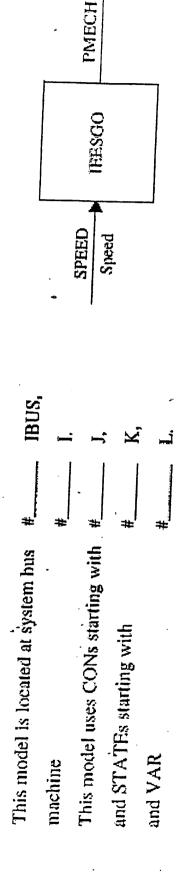
acknowledged to me that he/she/they executed the same in his/her/their authorized capacity(ies), and that by his/her/their signature(s) on the instrument the person(s), or the entity upon behalf of which the person(s) agreed, executed

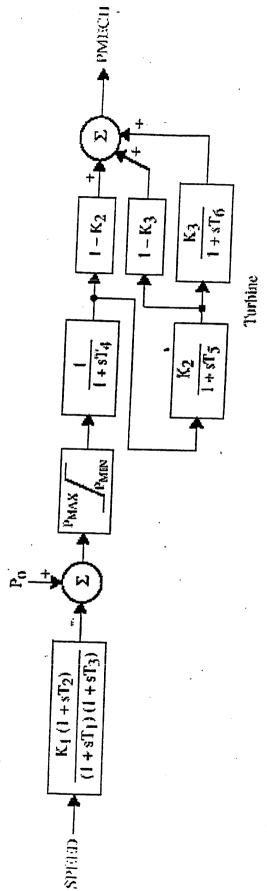
SAME AS ABOVE

the instrument.

### **IEESGO**

### IEEE Standard Governor





P.Harrison 02/07/00

1m6000 pc PTI IEESGO

Transfer function for the LM6000PC at max power for a 24 degF day, fixed IGV, gas fuel, 5% droop, with 4/10 in H2O inlet and exhaust losses

[LBF-FT]	(RPM)
-540.37	(7.89s+1)
delta torque/delta LP rotor speed =	

(dHb)	Diag
-352.63	7 800+11
delta horsepower/delta LP rotor speed =	•

It should be remembered that this is a linear model only valid at the above conditions for small perturbations about the operating point. It provides an estimate of the transient behavior but it does not provide performance guarantees.

#	Value	
7.	7.89	11. controller lag (sec)
0.01	=	12, controller lead compensation (sec)
0.01		T3, governor lag (>0) (sec)
0.01		T4, delay due to steam inlet vol-
		umes associated with steam chest and intet piping (see)
0.01		Ts, reheater delay including hor and cold lends (sec)
0.01		T6. delay due to IP-LP turbine,
		crossover pipes, and LP end hoods (sec)
20.216	1,0	20.216 K <sub>1</sub> . 1/per unit regulation
0.0		K2, fraction
0.0		K3, fraction
1.2		PMAX, upper power limit
0.8		PMIN, lower power limit

Description	Reference, Po
#	
WAR	7

### ASSUMPTIONS

- 1. Values for constants are set to duplicate LM6000 PC transfer function as specified on sheet 2.. Constants do not match the Descriptions as specified in table.
  - 2. SPEED is LP rotor deviation from nominal in rpm/3600
    - 3. Pmech is delivered power in horsepower/62794.6

IBUS, 'IEESGO', I, Ti, T2, T3, T4, T5, T6, K1, K2, K3, PMAX, PMIN'



Subject: LM6000 PC Core Fuel Control Description

Date: May 28, 1999

Revision:

### LM6000 PC CONTROL SYSTEM OVERVIEW

The LM6000 PC gas turbine, manufactured by GE, utilizes a single annular combustor design.

### Implementation of GE Control Specification

The Core Fuel Control application software was developed in such a way that whenever possible, the GE control specification was implemented directly as defined by GE. Similar terminology was used where applicable to ease the translation from the GE control specification to Woodward supplied application software. In all cases where direct input of GE specification could not be done, GE was informed and functionality of logic verified as a part of the control system qualification.

### **Control System Overview**

In defining the control application software it was determined to separate the control system into three distinct areas, which are the: Core Fuel Control, Fuel Metering System and Sequencing/Package specific. Although components of all of these main items are contained in the "core", the majority of the logic is made up of the Core Fuel Control and the Fuel Metering System.

The only Sequencing/Package specific logic contained in the "core" are the minimum interface variables required to merge the "core" application with the "2nd Ring" application software. The Core Fuel Control contains five unique components which define the makeup of the application. These components are, input signal processing (ISP), output signal processing (OSP), control laws (C\_LAW), data monitoring/acquisition (DATA\_IO) and fault accommodation. Below is a summary of the main control functions carried out in the Core Fuel Control.

### Fuel Control

The fuel control contains the necessary logic to define the fuel flow control and turbine operating limits based on the requirements defined in the control specification. Non-GE specified logic is also implemented to achieve data acquisition/monitoring functions and allow user configuration on non-critical control features (for both Core Fuel Control and Fuel Metering System).

Listed below are the primary control system regulators (control loops) and limits which are performed by the Core Fuel Control:



Customer: GE S&S Energy Products
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**Table 1.0 Core Regulators** 

CDECULATOR	CONTROL MODE DESCRIPTION	DECLII ATOD TVDE
REGULATOR	CONTROL MODE DESCRIPTION	REGULATOR TYPE
(INTEGER EQUIVALENT)		(PID, OPEN LOOP)
1 D Date Constant	Consider and analysis bearing an analysis and	515 / 11 / 1
LP Rotor Speed Control	Provides speed control based on an external speed demand	PID w/scheduled dynamics.
(DEC)   ATOD - 4)	into the Core Fuel Control. Internal core limits are placed	
(REGULATOR = 1)	on the speed demand to prevent operation outside of	
	specified limits. The Control Process, N2ROTOR is	
	configured to be N2 or NSD.	İ
	Control Process: N2ROTOR	
	Control Reference: NSDDMD	
HP Rotor Speed Control	Provides speed control based on an external speed demand	PID w/scheduled dynamics.
THE ROLL Speed Collifor	into the Core Fuel Control. Internal core limits are placed	FID Wischeduled dynamics.
(REGULATOR = 2)	on the speed demand to prevent operation outside of	
(REGULATOR - 2)	specified limits and based on the ambient temperature	
1	condition (corrected gas HP speed limit).	
	Solidition (contested gas in speed mine).	
i	Control Process: N25SEL	
İ	Control Reference: N25REF	
HP Rotor Speed Deceleration Limit	Provides control of gas generator speed deceleration based	PID w/fixed dynamics
•	on core derived dN/dt schedules.	
(REGULATOR = 3)		
	Control Process: N25DOT	
	Control Reference: N25DEC	
HP Rotor Speed Acceleration Limit	Provides control of gas generator speed acceleration based	PID w/fixed dynamics
	on core derived dN/dt schedules.	
(REGULATOR = 4)		
	Control Process: N25DOT	
	Control Reference: N25ACC	
Minimum Fuel Flow Limit - WFLBO	Provides fixed minimum fuel flow limit.	OPEN LOOP fuel flow limit
(550) (505)		into fuel metering system.
(REGULATOR = 5)		000 /6 11
HP Turbine Inlet Temperature	Provides temperature topping control for the power turbine inlet temperature (T48) based on core derived setpoint.	PID w/fixed dynamics
Limit	iniet temperature (146) based on core derived setpoint.	
(REGULATOR = 6)	Control Process: T48EST	
(REGULATOR = 0)	Control Reference: T48REF	l
HP Compressor Discharge	Provides topping control for the HP compressor discharge	PID w/fixed dynamics
Pressure Limit	pressure (PS3) based on core derived setpoint.	TID WITKER GYTTAITHES
r ressure Limit	pressure (1 00) based on core derived sexponic.	
(REGULATOR = 7)	Control Process: PS3SEL	1
(1.2002 11 011 1)	Control Reference: PS3REF	
HP Compressor Discharge	Provides topping control for the HP compressor discharge	PID w/fixed dynamics
Temperature Limit	temperature (T3) based on core derived setpoint.	, is university in the second
Tomporation annual		i
(REGULATOR = 8)	Control Process: T3EST	
	Control Reference: T3REF	
HP Rotor Speed Limit	Provides T2 corrected topping limit for gas generator speed	PID w/scheduled dynamics
	(N25).	aynama
(REGULATOR = 9)	V 1	1
	Control Process: N25SEL	
	Control Reference: N25HREF	



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REGULATOR (INTEGER EQUIVALENT)	CONTROL MODE DESCRIPTION	REGULATOR TYPE (PID, OPEN LOOP)
Maximum Fuel Flow Limit - WFMAX	Provides maximum fuel flow limit based on:  1. Start fuel flow.	OPEN LOOP fuel flow limit into fuel metering system.
VVFIVIAX	Wf / PS3 topping fuel flow limit (stall margin protection).	into ruer metering system.
(REGULATOR = 10)	Fail-safe topping fuel limit for radial drive shaft failure protection.	

### **Airflow Control**

The airflow control operates in conjunction with the fuel control to maximize efficiency and performance over all operating ranges. Listed below are the active control loops used to regulate the airflow to the gas turbine:

### **Turbine Airflow Control**

Variable Inlet Guide Vane - Scheduled airflow control.

Variable Bleed Valve - Scheduled bleed valve control.

Variable Stator Vane - Scheduled airflow control.

### Fuel Metering System

This section contains the necessary logic to interface between the GE defined core fuel control logic and the Woodward defined fuel system. Although integrated into the core fuel control logic, the fuel system logic has been intentionally segregated to allow separation between items which GE defines and requirements which are Woodward scope of supply. The Fuel System, much like the Core Fuel Control also contains input signal processing (ISP), output signal processing (OSP), data monitoring/acquisition (DATA\_IO) and fault accommodation but it is integrated into the Core Fuel Control.

### Start/Stop Sequencing Implementation

The start/stop sequencing is not included in the scope of the LM6000 PC Core Fuel Control but can be included in an integrated control system supplied by Woodward or via an external non-Woodward supplied sequencer. The core fuel control does interface with the start/stop sequencing logic on a limited basis to determine key sequence states (i.e. ignition on, fuel on, etc...).

Specific gas turbine sequencing requirements defined by GE in the control specification and/or the installation design manual should be reviewed when defining start stop sequencing functionality.



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### Data Acquisition/Monitoring Capabilities

The basic options available for data acquisition and monitoring include a standard MODBUS configuration for use with pre-programmed HMI (or similar device), DATALOG capabilities for capturing transient data files with a pre-defined list of variables determined by Woodward Governor and GE, and use of the remote service panel which allows an expanded view of internal NetCon® parameters from a serial link to a PC. Below is a listing of the standard data interfaces available in the NetCon®:

- HMI Data Acquisition/Monitoring System.
- NetCon® High-Speed Data Capture (DATALOG).
- NetCon® Service Panel PC Based Service Panel Emulator (SRVPNL).
- Modbus (UDP, RTU, ASCII).
- Control Assistant (TUNER) Tunable Upload/Download/Maintenance, Datalog Upload/Download/Plotting, Executable Code Upload/Download.

### LM6000 PC CORE FUEL CONTROL COMPONENTS

The components which make up the LM6000 PC control system are based upon the requirements defined in the GE LM6000 PC Control Specification M50TF3806.

The Woodward Governor Company control system offering for the LM6000 PC has been designed so that the application software can be used for a variety of engine applications with customer options for control features which are not critical to engine performance and operation. The control system may perform all of the engine and installation specific control functions including non-engine related auxiliaries, or as little as the core fuel control relying on external customer sequencing and auxiliary control.

### Hardware

The hardware selected to perform the LM6000 PC control and fuel system functions is comprised of standard NetCon® and accessory modules/drivers which have been through extensive Design Assurance Testing at component and system integration levels. Certain hardware functions supported by the Core Fuel Control not selected by the system supplier as an option, may be excluded from the LM6000 PC control system hardware platform.

An example is off-loading the monitoring off non-critical engine functions to a separate hardware platform (i.e. PLC, plant control DCS). Although the software is still embedded in the Core Fuel Control software, the function are not selected as options



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(see configuration options) and the qualification of the functionality with GE is the responsibility of the system supplier.

### Software

The primary components which make up the entire LM6000 PC control system application software are as follows: core fuel control, fuel system, start/stop sequencing and installation specific. These components are linked together to complete the system application software, but by distinguishing unique control functions, modifications can be made to installation specific software with little to no affect on the remaining components. The Core Fuel Control is a single component of the overall control system.

### **Review of Software Development Process**

The software development process for LM6000 PC Core Fuel Control application software is based on the requirements of the GE LM6000 PC Control Specification M50TF3806. The development and testing of the Core Fuel Control is done in conjunction with the control system qualification required by GE for the LM6000 PC. All of the functionality contained in the Core Fuel Control is covered by the qualification process, but if core options are not selected, it is the responsibility of the system supplier to ensure the functional implementation meets the engine manufacturer's requirements (i.e. the control specification).

The fuel system specific application software was developed to meet the requirements set forth in Appendix C of GE LM6000 PC Control Specification M50TF3806.

### Software Test/Verification Tools

The methods for verification of the various components of the Core Fuel Control can be done using several means of testing as listed below. The primary method of testing the Core Fuel Control functionality is via the LM Engine Simulator per requirements defined by GE qualification process.

- <u>LM Engine Simulator</u> Allows testing of the Core Fuel Control integrated to a
  pre-defined hardware configuration against a real-time engine simulator
  supported by a GE real time engine model (implemented on a NetCon®
  hardware platform).
- Software Simulation Allows testing of the Core Fuel Control on a software based simulation platform against the GE supplied real time engine model. This option also provides a method for integrating a complex turbine model into a



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larger system level test for verification of sequencing and auxiliary control system functions without requiring a full hardware model of the turbine to be developed.

- <u>Test Vectors</u> Allows software testing of individual control functions/modules.
   This test method is employed extensively in the development stages of the Core Fuel Control applications for all LM gas turbines.
- WGC Flow Facility Allows active flow testing of fuel system components under expected operating conditions. The flow facility is utilized in the flow verification of all fuel metering valves.

### Implementation of Control Specification Requirements

Below are the methods employed for implementation of the various forms of control system requirements contained in GE LM6000 PC Control Specification M50TF3806.

### Logic Diagrams

The logic diagrams/requirements contained in the GE LM6000 PC Control Specification M50TF3806, were implemented as closely to the design intent as compatibility would allow. Where explicit control functions could not be exactly duplicated, software was generated to meet the functional intent while attempting to maintain a reasonable resemblance to the requirements. In certain cases were Woodward Governor Company had existing software features that allowed the requirements to be streamlined, this was done if functional requirements were meet.

### GE Datatables

The numerous datatables supplied by GE are directly linked to control system via an electronic ASCII file supplied by GE. With each revision of the GE LM6000 PC Control Specification M50TF3806, new datatables are supplied, which are then tested after the control system application software has been modified to meet the revised requirements. No manual manipulation of the GE provided datatables occurs, the conversion of the tables is done through a software utility which converts the datatables to a format compatible to the control system.

### Adjustable Parameters

The adjustable parameters defined/specified by GE are implemented directly per the requirements in the LM6000 PC Control Specification M50TF3806. A Woodward supplied software utility (Control Assistant) is available to ease the maintenance of site



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specific adjustments. The Control Assistant application runs on any PC system with Windows 95 and supports serial or Ethernet communications interfaces.

A standard core adjustment list will be supplied with each revision of the Core Fuel Control software that will include the baseline settings of the adjustable parameters defined in the GE LM6000 PC Control Specification M50TF3806.

### Fault Accommodation

The fault accommodation logic is implemented as defined in the GE LM6000 PC Control Specification M50TF3806, but is separated into sections which represent the Core Fuel Control and integrated the Fuel Metering System control functions. Each individual fault condition is done in the respective section of the application software which relates to the fault condition (i.e. N25 failed detection is done in the I\_N25 module).

### LM6000 PC CORE DESCRIPTION DOCUMENT

The Core Fuel Control and associated logic are utilized in the NetCon® Control System to control the GE LM6000 PC Gas Turbine. The basic control techniques employed are defined in the next section. For specific implementation details, the GAP™ diagrams should be consulted. The Core Fuel Control utilizes the multiple GAP™ design structure and is not capable of generating executable code without an interface to a Master GAP™ application.

The core <u>must</u> be called from a Master GAP™ application, which handles the control system hardware configuration, and to varying degrees, the sequencing and site/customer specific control functions. This core is generated per the specific control requirements of the GE LM6000 PC Control Specification M50TF3806, but has provisions to include certain customer specific requirements such as instrumentation deviations and flexibility to adapt to various hardware configurations.

The LM6000 PC Gas Turbine Core Fuel Control (P/N 5413-962) supports multiple engine configurations based on the GE LM6000 PC Control Specification M50TF3806. To familiarize Core Fuel Control users with some of the basic nomenclature associated with the LM6000 PC offering, a subset of variables is listed in Table 2.0.

Appendix A1 and A2 define many of the primary analog and digital control system variables respectively. The variable lists include I/O signals, control parameters, control status, and general turbine data. The analog list includes the control variable name, the nominal operating range, unit of measure, and a brief



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description. The digital list includes the control variable name, the active TRUE state, and a brief description.

**Table 2.0 System Nomenclature** 

Variable	Description	
N2	LP rotor speed measured at the LP compressor stage 0.	
NSD	LP rotor speed measured at the LP turbine.	
N25	HP rotor, core, or gas generator speed measured on the accessory gearbox.	****
N25R	HP rotor speed corrected to T2.	
T2	LP Compressor inlet temperature.	
T25	HP Compressor inlet temperature.	
ТЗ	HP compressor discharge temperature.	
T48	LP/Power turbine inlet temperature.	
TGS	Gas fuel supply temperature @ fuel metering valve inlet.	
TLQ	Liquid fuel supply temperature @ fuel metering valve inlet.	
P2	Inlet pressure.	
P25	LP Compressor inlet pressure.	
PS3	HP compressor discharge static pressure.	
P48	LP/Power turbine inlet pressure.	
PGS	Facility gas supply pressure.	
PLQ	Facility liquid supply pressure.	
DPS3DT	HP compressor discharge static pressure rate of change (derivative).	
N25DOT	HP rotor speed rate of change (derivative).	
WF36DMD	Gas turbine fuel flow demand.	
GV	Variable Inlet Guide Vane.	
<b>VBV</b>	Variable Bleed Valve.	
<b>VSV</b>	Variable Stator Vane.	
ΓBV	Thrust Balance Valve.	
NF	Weighted fuel flow (WF36DMD, WFPLTDMDGS, WFPLTDMDLQ).	
<b>SMV</b>	Gas fuel metering valve.	
.MV	Liquid fuel metering valve.	
NET	NetCon® base I/O module.	
/N	NetCon® LinkNet® I/O module.	

### **Description of Core Functions**

### **Configuration Options**

The GE LM6000 PC core fuel control supports the following turbine/control configuration settings and options. Detailed information is available in Appendix B (configuration options) and Appendix D3 for the detailed Core Fuel Control interface parameters.. The primary configuration options that the Core Fuel Control supports



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relate to non-engine critical I/O functions (lube monitoring, thrust monitoring, sensor options, etc) or engine application specific options (power/mech drive, etc).

### Instrumentation

The core fuel control supports the majority of the engine related instrumentation as either required inputs or as options selected per the configuration options. All core I/O options not selected should be reviewed jointly by GE and the system supplier.

For all instrumentation inputs, the Core Fuel Control input signal processing logic (ISP) generates a validated process variable to be used by the Core Fuel Control algorithms. The ISP logic also monitors hardware status inputs (i.e. failed sensor flag) and performs any additional fault detection logic required to meet the fault accommodation requirements in the control specification.

Required/optional instrumentation for the GE LM6000 PC gas turbine includes the variables defined in Appendix C. The hardware functionality and I/O type define the control system options available for certain devices.

### Interface

The Core Fuel Control utilizes four (4) interface blocks to connect to the upper level "2nd Ring" or "Master" GAP™ application. These include the IFACE\_HDWR category, IFACE\_CORE category, IFACE\_CNFG category, and the IFACE\_COMM category. The contents of each of these categories is briefly described below and documented in detail in Appendix D1-D5 (also available in spreadsheet format upon request).

- The IFACE\_HDWR category provides for the connection to all instrumentation input signals and hardware related faults. Hardware faults must indicate NetCon® hardware related faults, failed sensor (i.e., high ma, low ma, open circuit), communication link fault, etc. The core signal processing handles all process variable range checking and associated alarm generation.
- The IFACE\_CORE category provides for the connection to "dynamic" control
  inputs from the "2nd Ring" application. This includes sequencing related inputs,
  reference values for gas generator speed and power turbine speed, control
  reset, alarm acknowledge, etc.
- The IFACE\_CNFG category allows the user to configure the core from the "2nd Ring" application. This core provides for various instrumentation configurations and gas turbine configurations/options. The intent of the core is to accommodate all configurations for the GE LM6000 PC gas turbine.



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The IFACE\_COMM category provides an interface to configure the resident core
 datalog, modbus (serial or ethernet communications available), and GE specified
 remote monitoring communication (RS422) port definitions.

### Fault Accommodation Report (Core and Fuel System)

The Core Fuel Control accommodates the fault accommodation logic associated with the GE LM6000 PC Control Specification M50TF3806 and the parallel (three valve) Fuel Metering System. The fault accommodation logic is segregated into distinct categories that correlate to the engine manufacturers requirements.

The fault accommodation categories are: alarms (Z\_ALARM), decel to minimum load/speed (Z\_DECELMIN), step to gas generator idle (Z\_STEPIDLE), compressor stall detection (Z\_STALLDET), and emergency motored or non-motored shutdowns (Z\_SHUTDOWN). These main categories are then broken down into two sub-sets per category to separate the GE specified fuel control/engine related faults (CORE) and the fuel metering system specific faults (FMS).

Each fault accommodation category has an associated control action (Core Fuel Control specific) associated when a fault condition occurs.

- ALARM The alarm condition control action is annunciation only on an individual fault condition and summary indication level.
- DECELMIN The control action for a decel to minimum load/speed condition is annunciation only on an individual fault condition and an overall summary indication. The "2nd Ring" application must be configured to bring the unit to a minimum load/speed condition. The fault condition cannot be reset until the unit has achieved a minimum load/speed operating point (criteria differs for power generation and mechanical drive applications).
- STEPIDLE The control action for a step to gas generator idle fault condition
  provides annunciation on an individual fault condition and an overall summary
  indication. The Core Fuel Control also sets the gas generator speed setpoint to
  the idle setting (bypasses external speed demand). The fault condition cannot
  be reset until the unit has achieved gas generator idle and the external gas
  generator speed reference is brought to idle setpoint.
- SHUTDOWN The control action for a shutdown condition is annunciation on an individual fault condition and an overall summary indication. The Core Fuel Control will set the fuel control demand(s) to a "fuel-off" condition, and set or schedule all required outputs (variable geometry, modulated bleed valves) to the shutdown or fuel-off state. The "2nd Ring" application is responsible for monitoring the Core Fuel Control shutdown status indications and take the



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appropriate system response (i.e. close fuel shutoff valves, initiate post

shutdown sequences, etc...).

Appendix E provides a detailed listing of the fault conditions monitored by the Core Fuel Control and the Fuel Metering System fault conditions.

### LM6000 PC FUEL SYSTEMS

### **Fuel System Options**

When purchasing a fuel system from Woodward Governor Company, the system supplier has the option of purchasing individual components or a complete fuel skid. If the system supplier purchases individual components, the requirements set forth in Appendix C of the GE LM6000 PC Control Specification M50TF3806 should act as the guideline for fuel system installation.

Upon request from the system supplier, complete DESIGN ASSURANCE TESTING test results or the required production fuel system test results as defined in Appendix C of the GE LM6000 PC Control Specification M50TF3806 will be made available.

### LM6000 PC SIMULATION TEST PLAN

### **Standard Engine Run Testing**

The following standard test cases will be made available for qualification of the core fuel control portion of new control systems to match the version of the current control specification and per the engine application of the system supplier (i.e. mechanical drive, power generation, with or without IGV's). Electronic files (datalog) will be made available to GE.

### **Ambient Conditions**

Gas supply pressure 650 PSI

Gas LHV 19000 BTU/lbm

Gas SG .566

Gas Temperature 59 Deg F

Temperature (T2) Std. Day 59 Deg F

Cold Day -10 Deg F



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Hot Day

110 Deg F

Pressure (P0)

14.7 PSIA

### Test Cases (Power Generation, with and without IGV's, Gas Fuel)

Start to Core Idle

- standard, hot and cold ambient conditions.

Core Idle to Synch Idle

- standard day, 1 minute accel rate.

Synch Idle to Full Power - standard day, 3 minute accel rate.

Full Power to Synch Idle

- 3 minute decel rate.

Synch Idle to Core Idle

- 1 minute decel rate.

Decel to Min

- decel from full power.

Step to Idle

- step to gas generator idle from full power.

Emergency Shutdown

- emergency shutdown from full power.

### Test Cases (Load Trancients, Power Generation, without IGV's, Gas Fuel)

0-25% Load Accept

0-50% Load Accept

50-75% Load Accept

75-100% Load Accept

100-0% Load Reject

50-0% Load Reject

75-0% Load Reject

50-0% Load Reject

### **Fault Accommodation Testing**

The fault accommodation testing shall be performed on all shutdown, step-idle, decel-min and alarm conditions using the mechanical drive engine application as the test platform. Derivative testing for engine application specific faults will be done as required on the specific engine application which the fault is related to.

For qualification purposes, the core fuel control and fuel system related faults shall be verified on the Woodward Governor Company LM6000 PC engine simulator.



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Site specific fault testing will be accommodated through other means, whether at the site or some other form of simulation.

A detailed listing of all fault conditions monitored by the NetCon® control system is included in the manual. Verification shall be made of each condition and submitted to the system supplier in a format agreed to by the system supplier and control supplier

### **Frequency Response Testing**

Fast Fourier Transform (FFT) measurements of variable geometry's control loop frequency response were conducted and verified by GE. Each individual control loop (VBV, IGV, VSV, and TBV) was tested using the Matlab-Siglab® network analazer to generate magnitude and phase data for the actuator LVDT position to torque motor output. This data was confirmed to meet the requirements set for in the GE LM6000 PC Control Specification M50TF3806 section 3.5.9 (Variavle Geometry Dynamic Response Requirements). For a detailed explaination of the testing performed see Appendix F.

### Start/Stop Sequencing

All simulator qualification testing of the Woodward Governor Company core fuel control application shall use generic start/stop sequencing that is not installation specific. If the system supplier chooses to use a non Woodward Governor Company provided sequencing, the system supplier will have to meet GE qualification requirements through other means agreed to by the system supplier and GE.

### LM6000 PC ENGINE PROTECTION SYSTEMS

### **Redundant Overspeed Protection**

Depending on the scope of supply for Woodward Governor Company, the redundant overspeed devices may or may not be supplied by Woodward Governor Company. For systems where Woodward Governor Company does supply the redundant overspeed protection, the electronic device(s) have been selected to respond in 20 msec or less, with the average response time of the fuel shutoff valves to be approximately 100 msec. The trip circuits are routed in parallel, one directly to the fuel shutoff valve critical path and the other to the control system emergency shutdown logic.

It is important to note that each system must be evaluated for fuel shutoff timing compliance based on system hardware and techniques used. Detailed information on



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the devices used and configuration are available upon request from the system supplier.

### **Fuel Shutoff Solenoid Monitoring**

On fuel systems where Woodward Governor Company supplies the fuel shutoff valves, an option is given to the system supplier to include position (proximity) switches which are used to monitor the demanded vs. actual fuel shutoff valve position.

On fuel systems without positive position feedback, whether supplied by Woodward Governor Company or not, the option is available to provide fuel shutoff valve solenoid monitoring via current detection in the solenoid loop.

Both of the options mentioned above are implemented only at the system suppliers request. Any qualification shortcomings due to the lack of fuel shutoff solenoid monitoring shall be addressed by GE and the system supplier.

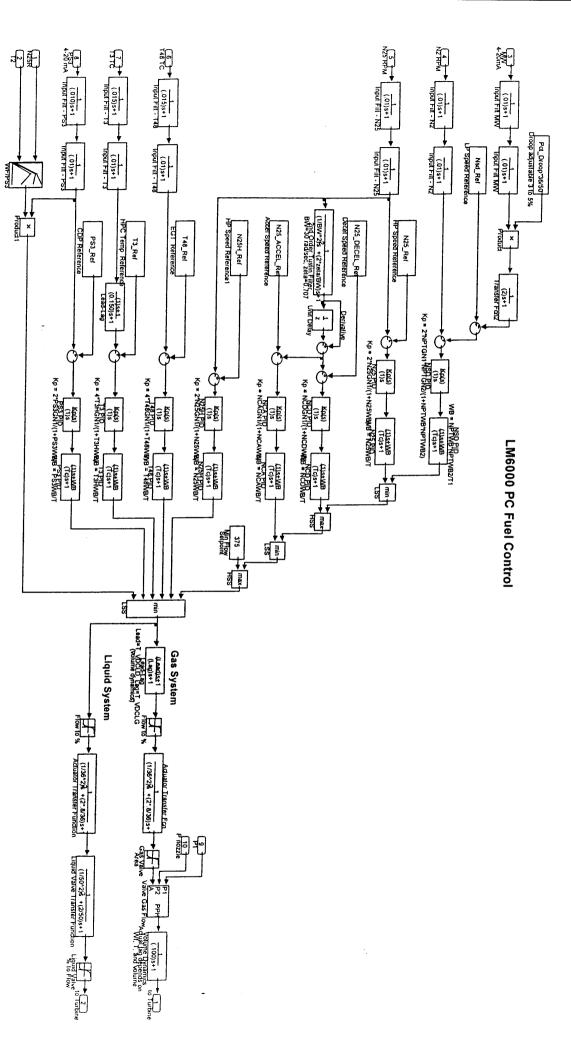
### Stall Detection

Woodward Governor has implemented a combination of hardware and software techniques developed specifically for the purpose of stall detection on the LM6000PC. This scheme has been implemented as the standard on control systems for the LM6000PC and other LM engine lines as well.



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Subject: LM6000 PC Core Fuel Control Function Block Diagram

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Subject: LM6000 PC Core Fuel Control Dynamic Settings

## LM6000 PC REGULATOR INFORMATION

# LP ROTOR SPEED CONTROL - NSD REGULATOR

NPTGN1 = Y = NSDGN1 X = PS3EST (PSIA) 430.00000 429.50000 305.70000 365.20000 254.40000 132.00000 197.10000 169.20000 132.30000 15.92000 15.92000 13.75000 15.91700 11.58000 18.81100 14.47000 14.47000 14.47000

NPTGN2 = 1

X = PS3EST (PSIA)NPTWB =

Y = NSDWB1

132.00000 169.20000 132.30000 0.002000000 0.002000000 0.002000000

254.40000 197.10000 0.002400000 0.003000000

305.70000 365.20000 0.003000000 0.003000000

430.00000 429.50000 0.003400000 0.003400000

NPTWB2 =

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X = NSDERR Y = NPTWB2 -1.00000 1.00000 0.00000 1.00000 25.00000 3.00000 26.00000 3.00000

• T = 0.02

 $T_c = T/1 + NPTWB$ 

# HP ROTOR SPEED CONTROL - N25 REGULATORN25GN1 =

Y = NSDGN1 X = PS3EST (PSIA) 53.30000 53.00000 132.30000 90.00000 70.00000 169.20000 197.10000 2.89400 2.60460 2.31520 2.31520 2.89400 3.61750 3.61750

430.00000 5.06450 N25WB =

254.40000 305.70000 365.20000 429.50000

4.19630 4.26870 4.34100 5.06450

X = PS3EST (PSIA)Y = N25WB

53.00000 0.005000000

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